

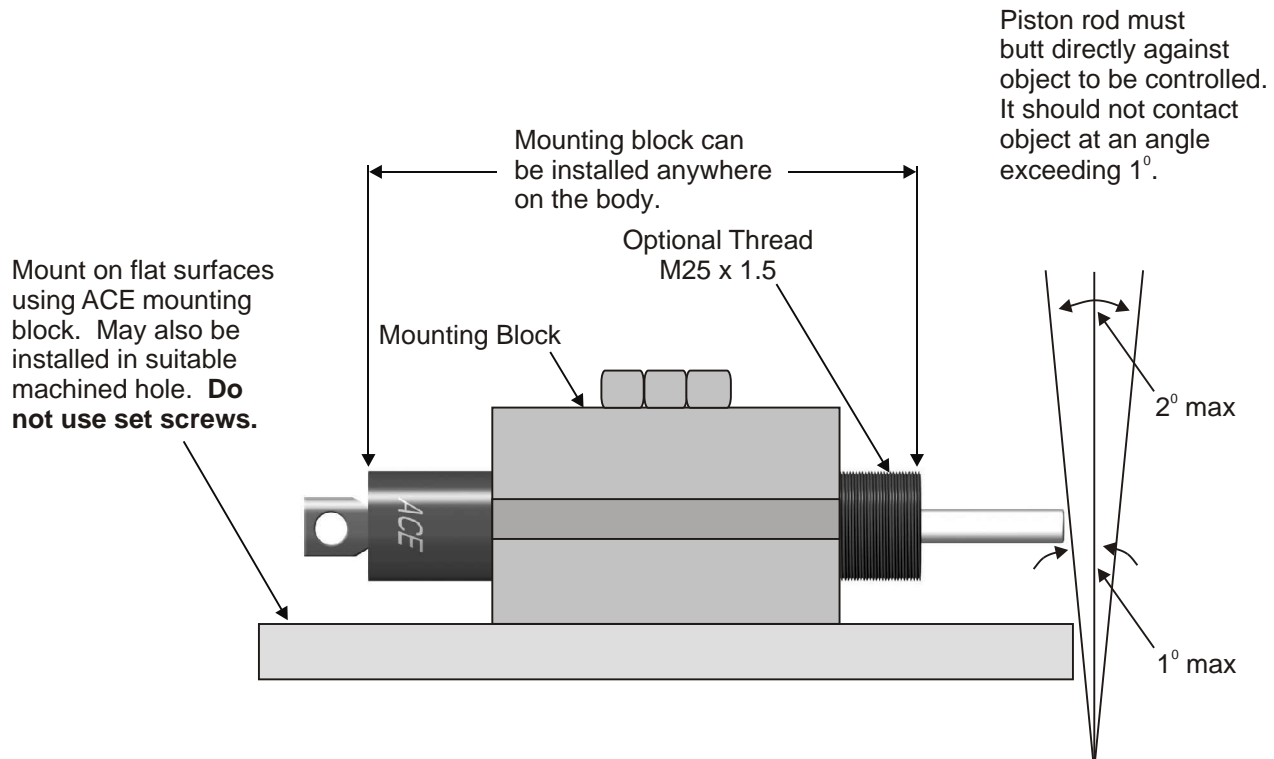


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Installation Instructions

VC Precision Hydraulic Feed Controllers



1. Do not exceed 1,500 in/min (38 m/min) velocity without consulting factory.
2. VC may be mounted in any position.
3. To prevent internal damage, do not twist (rotate) VC plunger.
4. Operating temperature range: 32° to 140°F (0° to 60°C)
5. Protect unit from weld flash, petroleum based fluids and external damage.
6. Contact factory when the VC must be exposed to an oil environment.
7. Adjustment instructions:
 - a) To increase feed rate, rotate adjustment knob counterclockwise.
 - b) To decrease feed rate, rotate adjustment knob clockwise.